

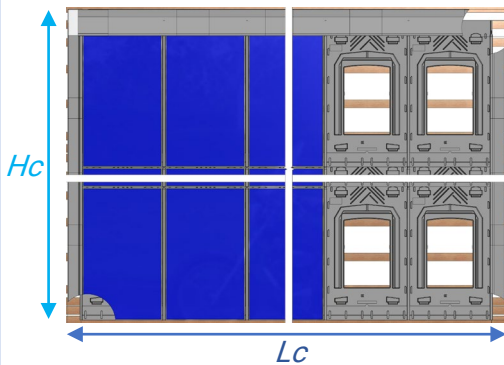
GSE IN-ROOF SYSTEM™

Installation Guide

V 3.2

1 Calculation of PV array dimensions

A Frames v.2012 and v.2020

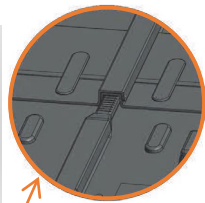


$$Hc \text{ (mm)} = (\text{Height Ref.} + \text{graduation}) \times \text{nb. rows} + 310$$

$$Wc \text{ (mm)} = (\text{Width Ref.} + 36.5) \times \text{nb. columns} + 310$$

Height Ref. / Width Ref.: depends on selected frame (see table below)

Graduation: depends on the length of the module (Height of the module – Height Ref of the GSE frame)



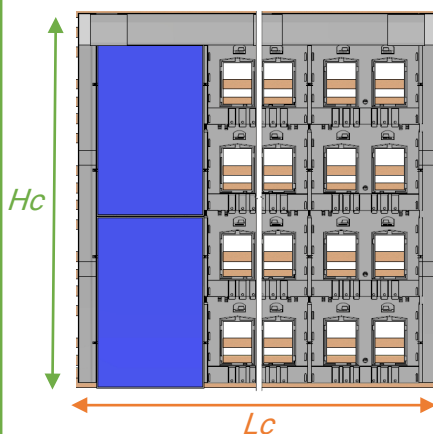
GSE In-Roof frames - PORTRAIT

| Height Ref (mm) | 1580 | 1575 | 1575 | 1575 | 1640 | 1640 | 1686 | 1710 | 1710 | 1710 | 1710 | 1710 | 1710 | 1710 | 1710 | 1710 | 1710 | 1710 | 1710 |
|-----------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| Width Ref (mm) | 808 | 1046 | 1053 | 1082 | 992 | 1001 | 1016 | 995 | 1000 | 1005 | 1010 | 1020 | 1025 | 1030 | 1040 | 1045 | 1050 | 1055 | |

GSE In-Roof frames - LANDSCAPE

| Height Ref (mm) | 1082 | 1082 | 808 | 992 | 992 | 992 | 992 | 992 | 992* | 992* | 1020 | 1020 | 1020 | 1020 | 1020 | 1020 | 1020 | 1020 | 1020 | 1020 | |
|-----------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| Width Ref (mm) | 1559 | 1575 | 1580 | 1640 | 1650 | 1660 | 1670 | 1675 | 1680 | 1686 | 1700 | 1665 | 1675 | 1680 | 1685 | 1690 | 1695 | 1700 | 1705 | 1720 | 1740 |

B Half-frames v.2022

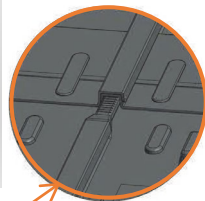


$$Hc \text{ (mm)} = (\text{Height Ref.} + \text{Intermodule Graduation}) \times \text{nb. rows} + 310$$

$$Lc \text{ (mm)} = (\text{Width Ref.} + 40) \times \text{nb. columns} + 310$$

Height ref / Width ref: depends on selected frame (see table below)

Intermodule graduation: Module Height – Height Ref
Graduation: (Module Height – Height Ref) / 2 (because half-frames)



Half-Frames GSE In-Roof v.2022 - PORTRAIT

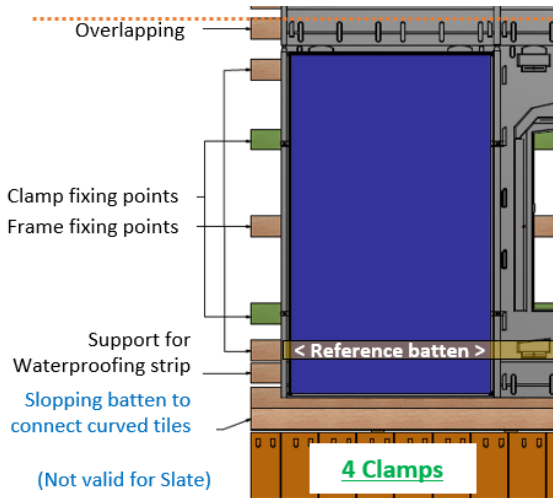
| Height Ref | 1650 | 1650 | 1650 | 1650 | 1650 | 1650 | 1650 | 1650 | 1840 | 1840 | 1840 | 1840 | 1840 | 1840 | 1840 | 1840 | 1840 | 1840 | 1840 | 1840 | |
|------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|--|
| Width Ref | 995 | 1070 | 1100 | 1135 | 1140 | 1145 | 1160 | 995 | 1020 | 1030 | 1040 | 1045 | 1050 | 1070 | 1090 | 1100 | 1135 | | | | |

In order to easily calculate the PV array dimensions of your project, don't forget to use our PV array calculator available on our website in the « downloads » section :

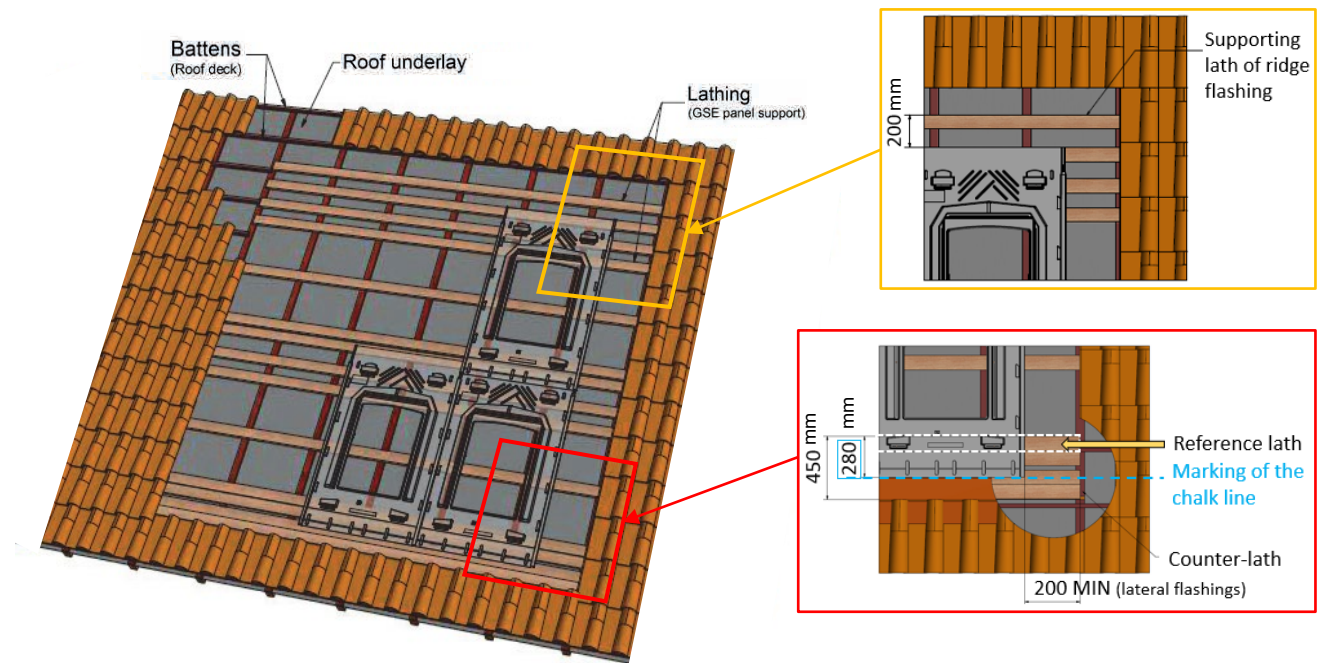
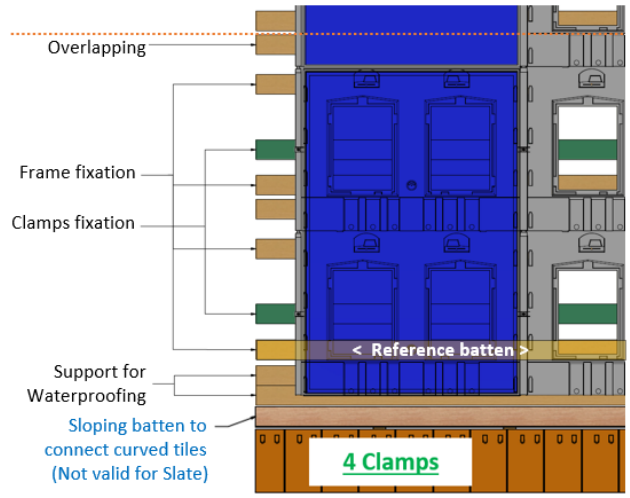


2 Support battens of the mounting system

A Frames v.2012 and v.2020



B Half-Frames v.2022

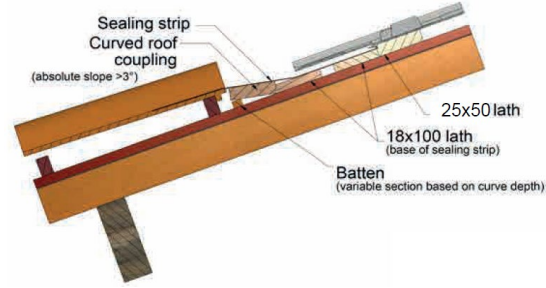
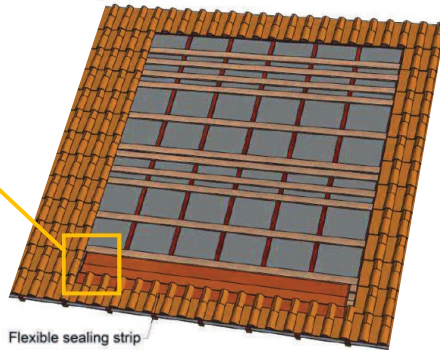
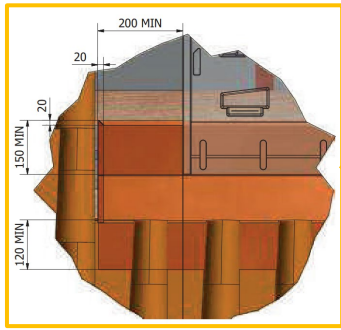


The sections of the support battens are determined according to climatic loads. Use roof battens only if the section is suitable to support climatic loads and if they are positioned according to the GSE battening plan (refer to the online documents)

Recommended batten section: 27x100 mm (use minimum 25x50 mm)
For other dimensions of sections, refer to the paragraphs 2.3.2 and 2.4.2 of the installation manual.

3 Junction to the lower roofing elements

A Junction in the middle of the roof



Laying of the waterproofing strip on:

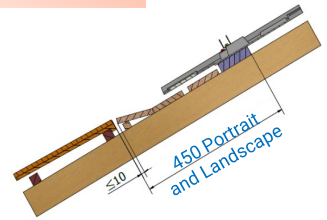
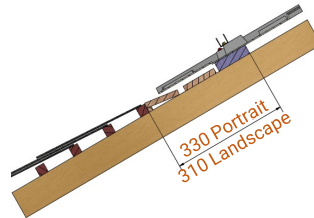
Slate:

Other tiles:



TOP: the butyl strip of 2cm is laid under the frames.

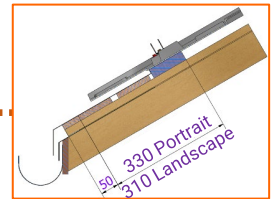
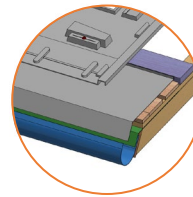
BOTTOM: the butyl strip of 10cm is laid on the tiles.



B Junction to the gutter

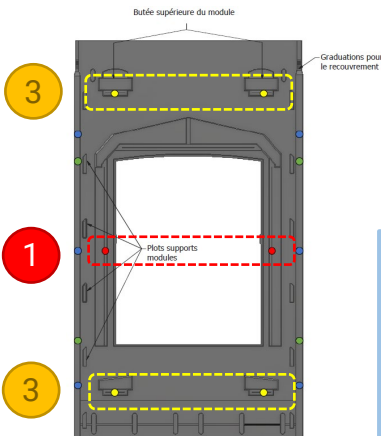
When installing all the way to the eaves, the PV field can be connected directly to the gutter with a waterproofing strip or a drip flashing.

N.B.: the drip flashing isn't included in the GSE kit



4 GSE In-Roof frames grid

A Frames v.2012 and v.2020



- 1 Fix the 1st frame through the 2 central fixing points
- 2 Assemble and fix the other frames
- 3 Pre-drill and fix the 4 other fixing points

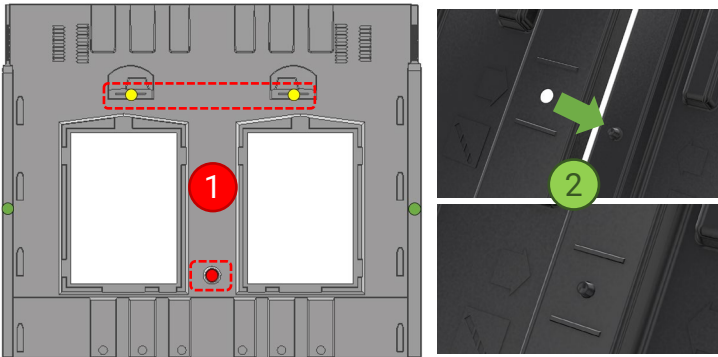
- Plate fixing point (without pre-drilling)
- Plate fixing point (pre-drilling 10mm)
- Clamp fixing point (6 clamps) (pre-drilling 10mm)
- Clamp fixing point (4 clamps) (pre-drilling 10mm)



Warning: Do not screw too deep into the frame

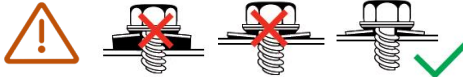


B Half-Frames v.2022

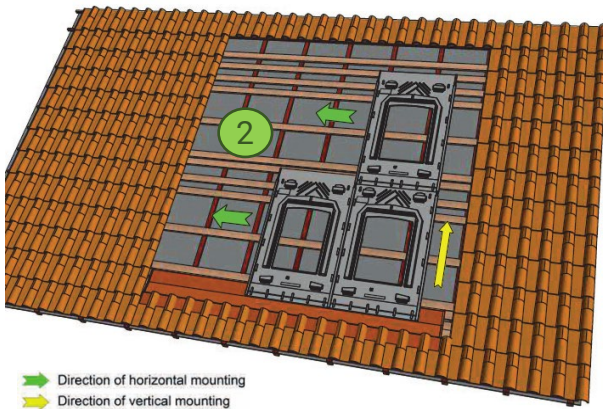


- 1 Fix the 1st half-frame through its middle fixation point and through the 2 other fixation points on the upper plot **already** pre-drilled.
- 2 Assemble the other half-frames laterally thanks to the ergot and vertically. Fix them the same way than described in 1.

- Plate fixing point (**already placed, without pre-drilling**)
- Plate fixing point (**already pre-drilled at 10mm**)
- Plate fixing point (4 clamps) (**lateral interlocking needing a 10 mm pre-drilling**)



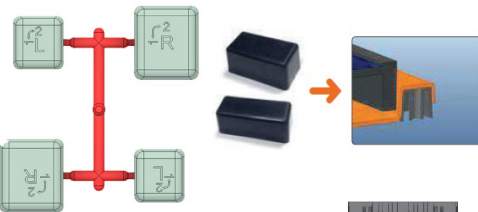
Warning: Do not screw too deep into the frame



Adjust the graduation between rows according to the module length (cf p.1)

5 Lateral flashings

- 1 Place the wedges beneath the ridges of the frames

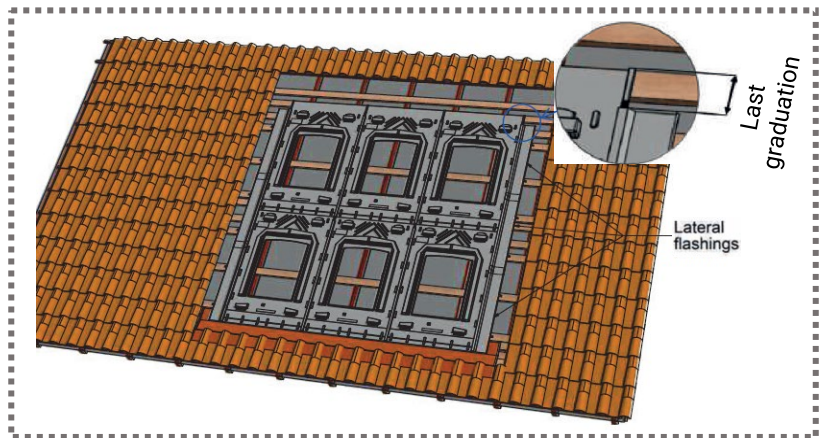


Position 1: wedges for Half-Frames v.2022.

Position 2: wedges for Frames v.2012 and v.2020.

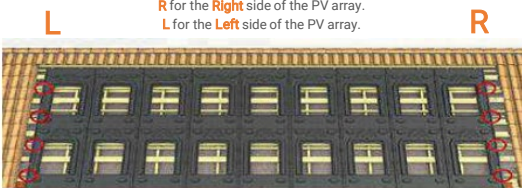
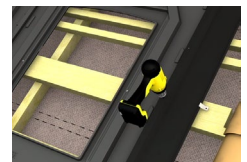
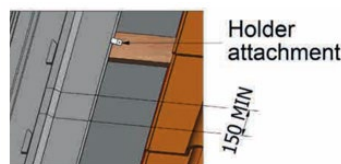


R for the Right side of the PV array.
L for the Left side of the PV array.



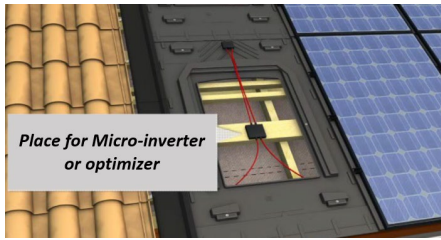
- 2 Flashings are placed on each other (150mm overlapping)

- 3 Straight to the clamps position, pre-drill through the flashing, plastic frame and wedge.

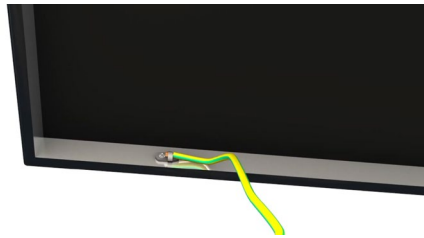
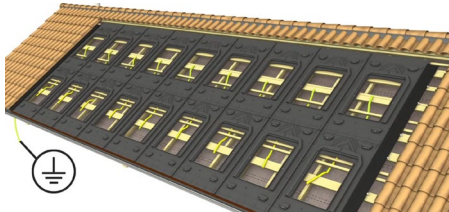


6 Solar panels

A Cabling – Grounding



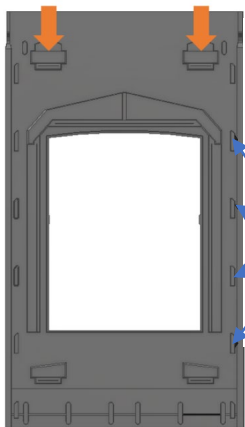
Fix the micro-inverters on a batten in the central holes of the frames.



The central holes of the GSE In-Roof frames allow an easy connection of module frames and micro-inverters grounding cables.

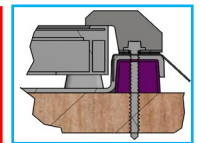
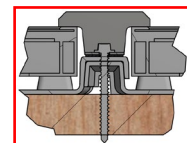
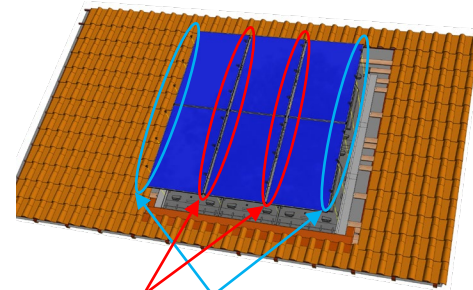
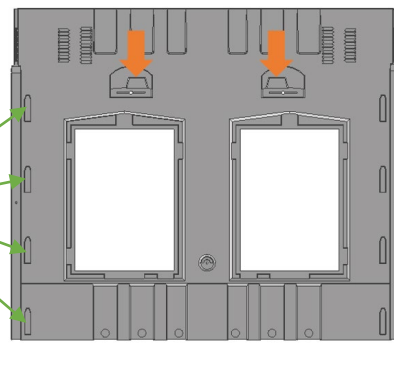
B Laying of the solar panels

A Frames v.2012 and v.2020



Module support pads

B Half-Frames v.2022

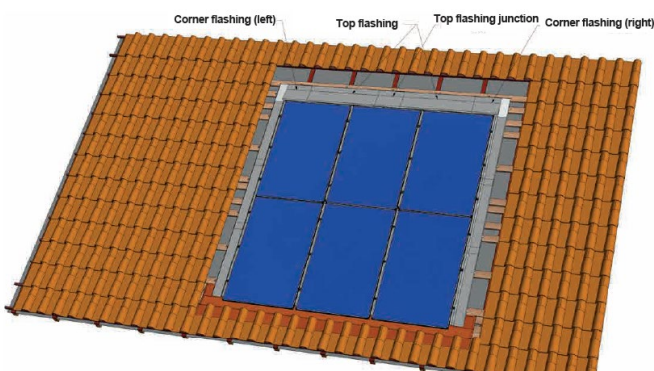


The module is maintained with the upper protrusions and must rest on the pads.

Put EPDM foam beneath the clamps and pre-drill it with the screw.



7 Top/corner flashings

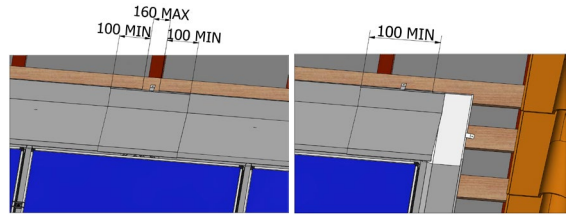


Position the attach angles and the top flashings so that it fits the module thickness. Make cuts on the attach angle at the position of the GSE panel corrugations.

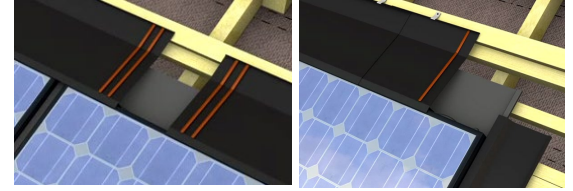


Cut on the attach angle

Assemble the top flashing with the junction and the corner pieces.



Apply a seal joint at each junction between 2 pieces.



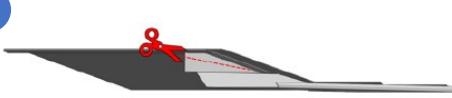
If needed, you will have to cut the corner flashings according to the GSE In-Roof frame selected and the thickness of the module as defined in the following table:

| Module thickness | 30-34 mm | 35-39 mm | 40 et + |
|------------------|----------------------|---------------|----------------------|
| Frames 2012 | Waterproofing strip* | Needed cut | No cut needed |
| Frames 2020 | Needed cut | No cut needed | Waterproofing strip* |
| Frames 2022 | Needed cut | No cut needed | Waterproofing strip* |

* Laying of a waterproofing strip on top of the PV field

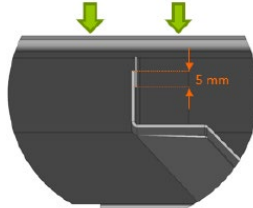
Follow the 3 steps below to cut the corner flashings:

1



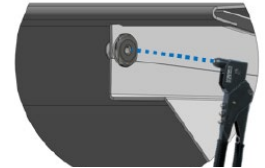
Cut the corner flashing in two distinct pieces.

2



Adjust the height of the corner flashing by overlapping the two pieces.

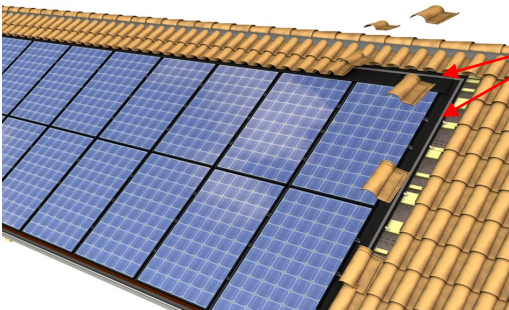
3



Once the height adjusted, drill the overlapped pieces with a 4,5mm drill bit and fix it with a rivet.

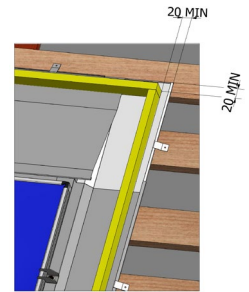
8

Connection with roofing tiles

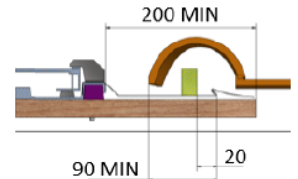


Place the pre-compressed foam on the top and lateral flashings

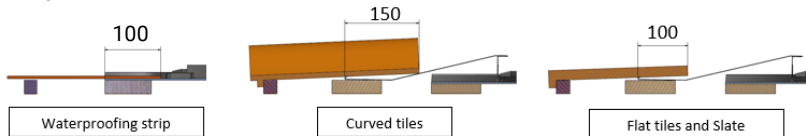
Cut the tiles if necessary. Double tiles can be used on lateral sides.



Lateral PV field



Top of the PV field



Technical Support available:
Mon – Fri : 09:30 – 18:00

Whatsapp: +33 7.64.49.97.86
E-Mail: technical.support@gseintegration.com



Installation video



Installation manual